

MTOsport 2010 Periodic Service Worksheet



Change: Step 44: Torque Value removed

Rev: 002

This worksheet lists the tasks to be completed/applied after the first 25/100 and subsequently every 100 hrs, or annually, whichever is appropriate.

All work is to be carried out in line with the latest Maintenance Manual available on the AutoGyro website.

Most of the checks and serviceability are 'on condition', meaning that the Engineer has the responsibility to decide if it is acceptable for service.

All torque figures are standard torques for the screw/bolt size if not stated in the instruction.

No	Task Description	25h	100h / 1 Yr	Other	AMM Chapter/Job Card/SB/SIL Reference	Entry Number in Work Report	Initials
Aircraft Preparation							
1	If necessary, carry out an acceptance check flight of the aircraft						
2	Clean aircraft. Remove dirt, dust, leaked fluids and loose items	X	X				
3	Identify all relevant <ul style="list-style-type: none"> Airworthiness Directives (AD) Service Bulletins (SB) for airframe (AutoGyro) power plant (ROTAX) and approved items such as radio and transponder	X	X				
4	Examine historical / Maintenance Records and Log Book. Identify: <ul style="list-style-type: none"> Life Limited Items (LLI) Due dates for replacements, overhauls and special activities Reported problems 	X	X				
5	Note / check all <ul style="list-style-type: none"> Serial Numbers against logbooks/ records Manufacturer Life Limits (MLL/SLL) Inspection/Overhaul Time Limits (TBO) according to Life Limited Parts and Maintenance Log, and Inspection Protocol Cover Sheet 	X	X		Inspection Protocol Coversheet		
6	Measure dimension D1. Compare with previous readings if available	X	X	A change indicates possible airframe deformation	08-20-00 2-1	D1: ____mm	
7	Remove and inspect all service covers/maintenance access covers/cowlings	X	X		52-40-00 2-1		
Rotor System							
8	Check flight hours on the rotor system, change if limit is reached		X	Depending on rotor system	SIL-2018-02 SB-2021-05-A		
9	Check teeter angle	X	X	14° +/-1°		____°	
10	Remove rotor		X		62-11-00 4-1		
11	Inspect rotor	X	X		62-11-00 6-1 SIL-2019-03		
12	Rotor system I (8.4m) or (8.0m). Disassemble rotor and inspect	X	X	100 hrs/ 12 months After 700hrs in service, the inspection interval is reduced to 25 hrs or 12 months where permitted	62-11-00 4-2 62-11-00 6-2 SB-2021-05-A		

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13	Rotor system II (8.4m & 8.8m) or (8.4m & 8.6m TOPP). Disassemble rotor and inspect			500hrs/ 2yr. After 1500hrs in service, the inspection interval is reduced to 100hrs or 2 years. Recommended 1yr in corrosive environments	62-11-00 4-2 62-11-00 6-2 SB-2021-05-A		
14	Re-assemble rotor (if disassembled in serials 11 or 12)				62-11-00 4-3		
15	Check torque the blade to hub bar bolts/nuts	X	X	20Nm +/-5Nm	62-11-00 4-3		
16	Inspect the eight rotor hub bolts			200hrs/ 2 years	62-11-00 6-3		
Nose Gear							
17	Inspect nose wheel general condition, correct pressure, condition of tread, correct seating of valve/cap, secure installation and no play in wheel bearing. Inspect wheel bearing for smooth operation	X	X	1.5 – 1.8 bar recommended, 0.5mm min. tread			
18	Inspect nose wheel fork general condition, secure installation, freedom of movement, no excessive play, distortion or damage	X	X				
19	Inspect nose wheel springs for security & signs of fretting/potential breakage. MT-03 only	X	X				
Cockpit							
20	Inspect wiring and pitot/static lines general condition, correct attachment, absence of chafing, tears cracks, hardening, kinks or sharp changes of direction	X	X				
21	Replace or dry compressor humidity filter as appropriate for environmental conditions		X		36-21-00 8-1 SB-2022-02-C		
22	Check the pneumatic system and compressor for secure seating, chafing or damage	X	X				
23	Carry out a full functional check of the pneumatic system. Ensure pneumatic system holds pressure in accordance with the limits laid down in the maintenance manual with the selector in both brake and flight positions		X	0.5 bar/hr maximal loss			
24	Check security of instruments/switches etc. in their cockpit mountings	X	X				
25	Carry out a functional check of backup fuel pump if fitted	X	X				
26	Carry out a functional check of strobes if fitted	X	X				
27	Carry out a functional check of nav lights if fitted	X	X				
28	Carry out a functional check of landing lights if fitted	X	X				
29	Carry out a functional check of front (and rear if fitted) Air Speed Indicator		X				
30	Ensure altimeter is calibrated to QNH/ambient pressure		X				
31	Ensure compass is correctly calibrated (Refer to manufacturer's instructions)		X				

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32	Ensure correct function of digital altimeter and air speed indicators if fitted, iaw Operating Manual. Ensure the instrument backup battery operates for a minimum of 30 mins. Recharge the internal battery	X	X		SB-2018-01-B SIL-2018-01		
33	Ensure all glass cockpit instrument ranges compare with those in the TADS, if fitted		X				
34	Inspect security of landing light shield (if fitted)		X				
Rudder control run							
35	Inspect the setup of rudder and pedals. NOTE: Dimensions stated are nominal dimensions, dependent on tail plane settings these may vary by up to 20mm as stated		X	MTO Sport: 860mm +/- 10mm MT03: 920mm +/-10mm	27-20-00 5-1	____mm	
36	Inspect pedals for freedom of movement. Lubricate pedal bearing with Ballistol (PN31847 or PN31816)	X	X				
37	Ensure turnbuckle wire-locking or heat-shrink tubing is present and undamaged. Apply if not fitted	X	X				
38	Inspect rudder cables for fraying, corrosion, wear or chafing along complete length	X	X				
39	Inspect all cable pulleys for free rotation, security and wear	X	X				
40	Inspect rudder control cable tension		X	20lbs from 11/2009: 35lbs +/- 5lbs	27-20-00 5-2		
41	Inspect upper rudder attachment point bush for freedom of movement in the attachment plate	X	X	0.2mm			
42	Inspect security of all rudder control run securing bolts and locknuts	X	X				
43	Inspect stabilizer mounting lugs on keel tube, no deformation or cracks at welds	X	X				
44	Inspect stabilizer security to airframe bolt torque	X	X				
45	Inspect tail and rudder for signs of composite damage, particularly at joints and welds. Heck for presence of drain holes and that they are not blocked	X	X				
46	Inspect presence & security of rudder trim tab	X	X				
Flight Control							
47	Inspect play in the control system	X	X	5mm maximum	67-00-00 6-1		
48	Inspect forward (and rear if installed) flight control stick(s) general condition, freedom and full range of movement, secure installation, cable routing, no damage or chafing	X	X				
49	Inspect radial bearings in control stick base fork for wear or damage	X	X				
50	Inspect main control rod and ball joints general condition, freedom of movement, secure installation, damage or deformation	X	X		67-00-00 6-1		
51	Inspect bolts of flight control base link. Replace if required.			200hrs of flight			
52	Inspect for freedom of movement of base link	X	X		67-00-00 6-2		
53	Inspect radial bearings in base link for wear or damage		X		67-00-00 6-2		

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54	Inspect condition of push rods and eye ends for damage distortion, corrosion, freedom of movement, cracks, wear		X				
Airframe/Fuselage							
55	Inspect forward and rear seat hinges, general condition, secure installation, damage	X	X				
56	Inspect all forward and rear seatbelt mounting points for tightness and security	X	X				
57	Inspect forward and rear seatbelt for damage or frays and security of buckles		X				
58	Inspect Instructor mag switches (if installed) for security & presence of safe-guards	X	X				
59	Inspect front windshield general condition, cleanliness, no cracks. Confirm presence of slip indicator	X	X				
60	Inspect rear windshield general condition, cleanliness, no cracks	X	X				
61	Check the frame for damage and deformation. If necessary, use a suitable magnifying glass and a strong light source to check for cracks, particularly at the weld seams at the mast root. If cracks are suspected but are not clearly visible, use a dye penetrant method if necessary		X		SIL-2019-02		
62	Inspect security of fuselage to frame at all attachment points	X	X				
63	Inspect fuselage general condition, no cracks, damage	X	X				
64	Inspect keel tube general condition, secure installation, weld seams, no cracks		X		SIL-2019-02		
Pitot-Static System							
65	Inspect pitot/ram air tube general condition, secure installation, no obstructions	X	X				
65	Inspect static ports (if fitted) general condition, secure installation, no obstructions, no leaks. Clean and dry static lines as required	X	X		34-10-00 7-1 34-10-00 5-1		
67	Check all pneumatic lines and connectors in the fuselage for chafing, sharp bends or kinks	X	X				
Main Gear and Brakes							
68	Remove the main spar to fuselage attachment bolts individually and check for corrosion. Replace if required (450Kg undercarriage boom only)			Initially at 2yrs, then annually (15Nm)	SB-2016-05-B		
69	Inspect landing gear spar and attachments to airframe for damage or fatigue (cracks & deformation)	X	X				
70	Inspect main wheels general condition, correct pressure, condition of tread, correct seating of valve and cap, secure installation and no play in wheel bearing. Inspect wheel bearing for smooth operation. Ensure slip mark is present and aligned	X	X	2.0 – 2.2 Bar recommended 0.5mm min. tread			
71	Inspect wheel spats for secure installation and general condition, no cracking (if fitted)	X	X				
72	Inspect brake lines for secure installation, no leaks, no chafing	X	X				
73	Inspect wheel calipers for secure installation and freedom of operation, no leaks	X	X		32-40-00 2-1 SB-2022-10-C		
74	Inspect brake pads for wear (wear mark/groove must be visible) and condition		X		32-40-00 8-2		

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75	Check the condition and wear of the brake discs and if the four attachment screws are tightened correctly		X				
76	Inspect the throttle/brake unit for correct operation, secure installation, condition of ratchet teeth, brake fluid level, no leaks. Replenish fluid (DOT4) as required		X		76-10-00 8-1		
Pre-rotator							
77	Inspect clutch pulley alignment and condition		X		63-11-10 6-1		
78	Inspect security of pneumatic cylinder and mountings		X				
79	Inspect play of small pulley/bearing		X		63-11-10 4-2		
80	With belt unloaded, cycle by hand through full range. Check drive shaft and joints for distortion or damage and bearings for play. Check parts for signs of damages	X	X				
81	Inspect drive belt for damage or splits	X	X		63-11-10 8-1		
82	Inspect belt guides and pulley brake for wear		X				
83	Inspect retraction spring and support for damage or cracks		X				
84	Inspect pre-rotator drive shafts with sliding shaft coupling for general condition, secure installation, no cracks (especially at the welded flanges) and free to slide. Lubricate sliding shaft coupling using Liqui Moly LM 47 (PN45506)	X	X				
85	Inspect slider gaiter (if fitted) for splits/porosity, replace if required	X	X				
86	Inspect angle gearbox and mounting brackets general condition, secure installation, no cracks, smooth running, no leaks		X				
87	Inspect pre-rotator upper engagement. Inspect backlash. Lubricate Bendix shaft helix with Ballistol (PN31847 or PN31816) or equivalent. Grease crown gear teeth lightly with Lagermeister WHS2002 (PN30477)		X		63-11-30 6-1		
88	Protect steel parts with cavity spray (PN34197) or equivalent		X				
Rotor Head							
89	Check flight hours on the main bearing and replace if life limit is reached.		X	1500 hrs	62-20-00 8-1 SIL-2018-02 SB-2024-06-B		
90	Inspect mast hang point bolt torques (x3)		X		62-51-00 6-1		
91	Inspect hang point, no deformation, no cracks (especially at welds)		X				
92	Check secure installation of brake trim cylinder		X				
93	Inspect all pneumatic hoses for leaks, correct attachment and security. Inspect brake/trim cylinder for security, damage		X				
94	Inspect rotor head bridge. Pay particular attention to the welds. Carry out a torque check of the main bolt. Refit split pin		X	Minimum 120Nm Maximum 160Nm	62-31-00 6-1 SB-2024-03-B		

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No	Task Description	25h	100h / 1 Yr	Other	AMM Chapter/Job Card/SB/SIL Reference	Entry Number in Work Report	Initials
95	Inspect rotor head gimbal for correct operation and secure installation of all attached parts. MT-03: 16° MTO Sport Pre GKS: 18° +/-1° MTO Sport GKS: 20° +/-1° Lube with Lagermeister WHS2002 (PN30477)		X	Fwd: -1° +/-1° Rear: As noted under 'Task Description' Right: 7° +/-1° Left: 9° +/-1°	62-32-00 6-1	Fwd: ° Rear: ° Right: ° Left: °	
96	Only gimbal head II (spring washers). Measure breakout force at forward control stick grip. Adjust as required. Lube with Lagermeister WHS2002 (PN30477)		X		62-32-00 5-1		
97	Inspect teeter bolt & bushes for damage, wear, corrosion. Service/lube with Lagermeister WHS2002 (PN30477)		X				
98	Inspect three split pins present and secure	X	X				
99	Inspect rotor brake pad for function & wear		X				
100	Lubricate rotor brake pivot with with Ballistol (PN31847 or PN31816)		X				
101	Protect steel parts with cavity spray (PN34197) or equivalent		X				
102	Lubricate rotor sprocket with Lagermeister WHS2002 (PN30477)	X	X				
Fuel System							
103	Inspect fuel tanks for security and correct installation. Ensure the securing straps are not over-tight - when empty the tanks are permitted to have slight movement using hand pressure		X				
104	Inspect fuel tanks general condition, fuel level indication (if fitted), no leaks, chafing, cracks or distortion		X				
105	Inspect tank interior for foreign debris. Remove if found	X	X				
106	Inspect functionality of low level warning light if fitted		X				
107	Inspect fuel venting lines condition and routing	X	X				
108	Inspect fuel water contamination drains have no leaks		X				
109	Inspect fuel tank caps for seal deterioration & security of fit		X				
110	Inspect fuel venting hose filter for blockages		X				
111	Replace fuel venting hose filter			Recommended 3Yrs or on condition			
112	Inspect all fuel system pipes & hoses for secure installation, presence of fire protective sleeve (if fitted), no cracks, chafing, kinks or sharp direction changes, deterioration or hardening		X		SIL-2021-03		
113	Replace nylon & KL45 fuel filter if contaminated. Replace as pair			Recommended 500hr/3Yrs or on condition	28-20-00 6-1 28-20-00 8-1 SIL-2018-02		

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No	Task Description	25h	100h / 1 Yr	Other	AMM Chapter/Job Card/SB/SIL Reference	Entry Number in Work Report	Initials
114	Inspect and clean electric fuel pump internal filter(s) if fitted		X		28-20-00 6-1		
Oil System							
115	Inspect oil cooler general condition, secure installation, cleanliness, no leaks, chafing, damage or deformed fins		X				
116	Inspect all oil system hoses and pipes of the oil system for secure installation, no leaks, chafing, tears/cracks, hardening, kinks or sharp direction changes. Inspect firm seating of hoses on the fittings		X		SIL-2021-03		
117	Inspect oil thermostat assembly for secure attachment, no cracks, leaks or porous hoses		X		SB-2021-03-C		
Coolant System							
118	Inspect all hoses and pipes of the coolant system for secure installation, no leaks, chafing, tears/cracks, hardening, kinks or sharp direction changes. Check expansion tank. Inspect firm seating of hoses on the fittings		X		SIL-2021-03		
119	Inspect radiator(s) general condition, secure installation, cleanliness, no leaks, chafing, damage or deformed fins		X				
120	Inspect presence/condition of heat protection on coolant hose from cylinder 2		X				
121	Non water thermostat version: Ensure expansion tank is mounted 'floating' to prevent fretting/chafing. Ensure rubber protection is present on underside and check condition. Water thermostat version: Inspect for secure attachment, presence of earth cable, no leaks, damage or chafing		X		SIL-2018-03		
Propeller							
122	Remove and inspect spinner (if fitted), inspect spinner mounting plate general condition, secure installation, no cracks	X	X		61-10-00 4-1		
123	Inspect propeller blades for cracks, delamination or impact damage	X	X				
124	Inspect propeller to frame clearance	X	X	5cm Minimum			
125	HTC: Perform a visual inspection of the hub. Ensure safety paint on head of bolt to hub is not broken (if applied). Check torque flange bolts and re-apply paint if required	X	X	15Nm			
126	HTC: Inspect leading edge protective tape (if fitted) for air bubbles, lifted edges or deterioration	X	X				
127	HTC: Ensure all blades have the same pitch to within 0.5deg		X	AutoGyro Propeller Pitch Gauge (PN30492)	61-10-00 5-1		
128	IVO: Inspect blades for loose pitch lever (tap test), condition of contact plate brushes and tension strips between blades if fitted. Check torque flange bolts	X	X	40Nm	RSUK0325 RotorSport IVO-Prop Manual		
129	IVO: Inspect leading edge protection for lifted edges or deterioration, repair as per manufacturers manual	X	X				
130	IVO: Inspect cable routing at arm, ensure secure attachment		X				

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No	Task Description	25h	100h / 1 Yr	Other	AMM Chapter/Job Card/SB/SIL Reference	Entry Number in Work Report	Initials
131	IVO: Check the functionality of the prop blade movement to full coarse and full fine	X	X		SB-2017-05-B SB-2018-07-B SIL-2018-04 SB-2021-08-B		
132	Refit spinner (if applicable) using Loctite 243 (PN 30483) on the attachment screws	X	X				

Engine and Accessoires

NOTE: All engine checks to be carried out in accordance with manufacturer's instructions.

Include supplementary procedures below.

133	Inspect starter battery for security, deformation, cracks, chafing leaks, oxidization, pole cover, Charge state/condition		X		SB-2018-06-B		
134	Inspect the engine mounting frame general condition, no cracks or distortion		X		SB-2019-04-A		
135	Inspect the engine mounting bushes for secure installation and condition of rubber		X		SIL-2018-02 SIL-2021-05		
136	Inspect the engine mounting ring frame for secure installation, no chafing, distortion and cracks or missing paint. Check torque 4 ring mount to engine securing bolts		X	40Nm			
137	Inspect exhaust system general condition, secure installation, no leaks, cracks (tap test) or loose rivets. Inspect presence and condition of retaining springs and safety cable. Replace as required. Ensure the sliding joint is free to move at exhaust manifold from cylinder 1 914 (912 dependent on engine mod state). Lube with aluminum anti seize spray (PN31590)		X		SIL-2018-05		
138	Inspect the aftermuffler for secure installation of clamps, rivets and lock wire. Ensure lock wire passes through clamp screw housing and slot in screw head		X				
139	Ensure wire locking is present on: <ul style="list-style-type: none"> Oil tank drain plug Oil sump drain plug Carb air filters Oil pump Magnetic plug (after the first 25hrs service) 	X	X				
140	Ensure choke and throttle levers move freely from stop to stop, and that turbo detent can be positively felt (914 engines only). Ensure cables are mechanically synchronized. Lube lever joints with Ballistol (PN31847 or PN31816)	X	X				
141	912: Inspect clearance between airbox (if fitted) and engine mounting frame	X	X				
142	Supplementary procedure: Oil change: On draining all oil, ensure it is run through a 190 micron filter paper, attach photo of findings to this protocol		X				
143	Supplementary procedure: Inspection of magnetic plug: Attach a photo of the magnetic plug before cleaning to this protocol		X				
144	Supplementary procedure: Inspection of oil filter: Attach a photo of the paper mesh from the cut open filter to this protocol		X				
145	Supplementary procedure: Refilling of oil: Record type of oil used to refill		X				

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No	Task Description	25h	100h / 1 Yr	Other	AMM Chapter/Job Card/SB/SIL Reference	Entry Number in Work Report	Initials
Finalization Work							
146	Assemble the rotor system on the aircraft and lube teeter assembly through grease nipple	X	X		62-11-00 4-4 SIL-2024-02		
147	Carry out a tool and loose article check	X	X				
148	Securely tie down the aircraft and carry out a ground run	X	X		Ground Run Protocol		
149	Ensure all service covers are re-installed	X	X				
150	Carry out a test flight if required	X	X		Test Flight Report		
151	Ensure all log book entries are completed appropriately, and service record updated	X	X				
152	Carry out any other documentation required by the local Airworthiness Authority	X	X				

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Tasks completed by (Name):	Engine hours logged:
Signature: Initials:	Airframe hours logged:
Date:	

The technical content of this document should be approved with the national Airworthiness Authority as required.

Maintenance Release: The work recorded above (all pages) has been completed to my satisfaction and in that respect the aircraft is considered fit for flight.

Signature: Initials:

Date:

Inspector or license number (if required): Dated:

Comments:

List of SB and SIL mentioned in this protocol:

AG-SB-2016-05-B	Suspension Bow
AG-SB-2017-05-B	Ivo Prop – Overhaul Gear Box
AG-SB-2018-01-B	Software Upgrade digital ASI and ALT
AG-SB-2018-06-B	Super B Battery Replacement with SBS 8 Battery
AG-SB-2018-07-B	Ivo Prop Motor Controller Software update
AG-SB-2021-03-C	Oil Thermostat 92° Upgrade
AG-SB-2021-05-A	Rotor System Inspection & Life Limit Update
AG-SB-2021-08-B	Ivo Prop Motor Replacement Part
AG-SB-2022-02-C	Dryer Pneumatic System
AG-SB-2022-10-C	Replacement of O-Ring Brake Piston
AG-SB-2024-03-B	Inspection and Replacement of Pitch and Roll Bolt
AG-SB-2024-06-B	Teeter Tower Main Bearing Replacement
AG-SIL-2018-01-B	Software Upgrade digital ASI and ALT
AG-SIL-2018-02-C	Life limited parts update
AG-SIL-2018-03-A	Coolant Level Indicator Interpretation
AG-SIL-2018-04-B	IVO Propeller – Lubrication of shaft
AG-SIL-2018-05-C	Alternative for Aluminium Anti Seize Spray
AG-SIL-2018-06-B	Substitution with Würth Metal Cleaner 7063
AG-SIL-2019-02-B	MTOsport Airframe Inspection
AG-SIL-2019-03-B	Rotor Blade Inspection
AG-SIL-2021-03	Removal of AutoGyro 5 Year Rubber Hose Replacement Requirement
AG-SIL-2021-05	Engine Mount Set Tables
AG-SIL-2024-02	Rotor Head Teeter Joint Setup

Always check the manufacturer's website (Rotax, AutoGyro, Woodcomp, Garmin etc.) for the latest updates!

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